

LETECH REAR LADDER FROM 2018

INSTALLATION INSTRUCTIONS

LAST UPDATE
2026

VEHICLE TYPE
G-CLASS FROM 2018

MADE IN GERMANY



LETECH

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1. GENERAL

Thank you for purchasing a LETECH quality product. Through state-of-the-art production facilities, constant checks and regulated processes, we ensure that only flawless products leave our production.

1.1 SAFETY INSTRUCTIONS

Work on the vehicle may only be carried out by trained specialists.

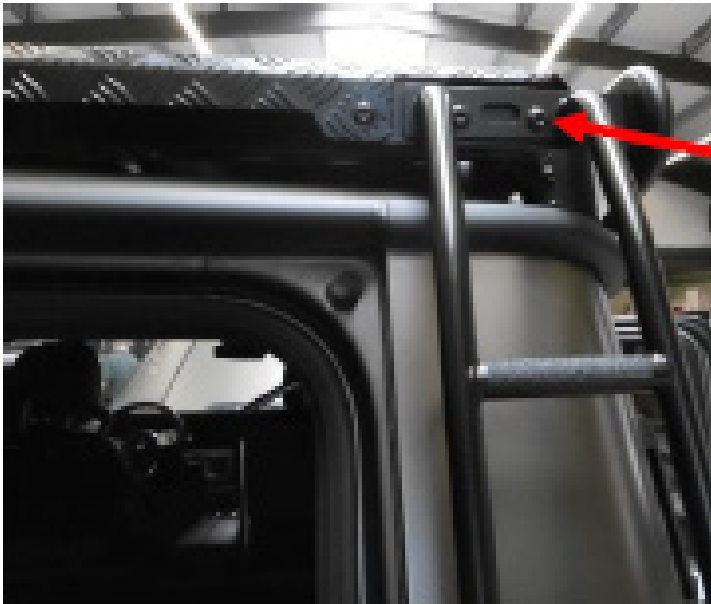
Work on the vehicle electrical system may only be carried out by specialists with appropriate electrical and electronic knowledge.

Before working on the vehicle electrical system, disconnect the battery.

Use suitable hoists and tools when preparing and assembling the LETECH rear ladder.

In general, the safety requirements of the respective workshop or country must be observed.

2. ASSEMBLY



Rear ladder (1x)	Secure the ladder to the rear roof rack at the top on the right-hand side using screws; do not tighten the screws.
M8x20 Eska screws (2x)	

2. ASSEMBLY



Rear ladder (1x)	Now attach the aluminium support (moulded part) to the ladder, but do not screw it in place.
Aluminium support (1x)	The aluminium support is fitted with adhesive strips covered by protective film; leave the protective film on the adhesive strips for the time being. The aluminium block will be glued to the back panel later.

2. ASSEMBLY



Marking with adhesive tape

Rear ladder (1x)	Align the ladder parallel to the door gap. While doing so, press the aluminium support against the back wall and, once the ladder is aligned, mark the position of the aluminium support with adhesive tape.
Aluminium support (1x)	

2. ASSEMBLY

- Clean the bonding area on the rear panel (near the aluminum support).
- Detach the aluminum support from the ladder, remove the protective film from the adhesive strips, and bond the aluminum support to the rear panel within the marked area. Press the aluminum support firmly into place!
- Allow the adhesive to cure for approx. 2–3 hours.
- After 2–3 hours, securely screw the rear ladder to the roof rack and aluminum support. Tighten the screws to 15 Nm.