

LETECH WINCH BUMPER UP TO 2014

INSTALLATION INSTRUCTIONS

LAST UPDATE 2026	VEHICLE TYPE G-CLASS UP TO 2014
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MADE IN GERMANY



LETECH

TABLE OF CONTENTS

1. General. 3

1.1 Safety instructions 3

1.2 Scope of delivery 4

2. Assembly 6

1. GENERAL

Thank you for purchasing a LETECH quality product. Through state-of-the-art production facilities, constant checks and regulated processes, we ensure that only flawless products leave our production.

1.1 SAFETY INSTRUCTIONS

Work on the vehicle may only be carried out by trained specialists.

Work on the vehicle electrical system may only be carried out by specialists with appropriate electrical and electronic knowledge.

Before working on the vehicle electrical system, disconnect the battery.

Use suitable hoists and tools when preparing and assembling the LETECH winch bumper up to 2014.

In general, the safety requirements of the respective workshop or country must be observed.

1.2 SCOPE OF DELIVERY

Winch bumper

(1x)



winch mounting plate

(1x)



Rope window adapter

(1x)



Set of screws for winch bumper:

M16x40 Allen screw, low-profile head

(4x)

M16x50x4 washer

(8x)

M16 lock nut

(4x)



Screw set for cable window adapter:

M10x25 hexagon head screw

(1x)

M10 washer

(2x)

M10 lock nut

(1x)



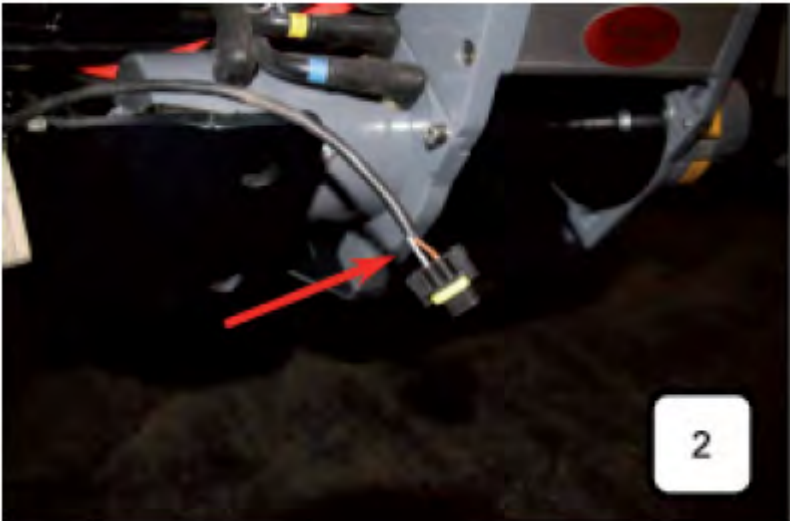
1.2 SCOPE OF DELIVERY



No.	Description (EN)	Part Number
1	Winch bumper	1018983-1
2	Fog lights (optional)	16-60050-1
3	Trim / cover (optional)	16-60050-1
4	Tow hooks (optional) *	1018992
5	No longer included, not required	
6	No longer included, not required	
7	No longer included, not required	
8	No longer included, not required	
9	Bolts for fairlead (optional)	10-1190309
10	Fairlead incl. synthetic rope (not shown), optional	10-1190309

* not permitted within the EU

2. ASSEMBLY



Loosen the bolts to remove the original bumper.
Replace the connector housings for the fog lights with the housings supplied.
Ensure the pin configuration is correct.

2. ASSEMBLY



Fit the fog lights into the bumper. Adjust them using the marked adjustment screw.

2. ASSEMBLY



Screw the bumper into place using the original mounting points.

2. ASSEMBLY



Connect the plug to the fog lights. Check that the fog lights are working.