

INSTALLATION INSTRUCTIONS

LAST UPDATE 2025	VEHICLE TYPE G-CLASS BEFORE 2018 AND G 500 4X4 ²
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MADE IN GERMANY



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1. GENERAL

Thank you for purchasing a LETECH quality product. Through state-of-the-art production facilities, constant checks and regulated processes, we ensure that only flawless products leave our production.

1.1 SAFETY INSTRUCTIONS

Work on the vehicle may only be carried out by trained specialists.

Work on the vehicle electrical system may only be carried out by specialists with appropriate electrical and electronic knowledge.

Before working on the vehicle electrical system, disconnect the battery.

Use suitable hoists and tools when preparing and assembling the LETECH rear ladder G-class before 2018 and G 500 4x4².

In general, the safety requirements of the respective workshop or country must be observed.

1.2 SCOPE OF DELIVERY

Rear ladder

(1x)

shim

(1x)



M8x16 screws

(2x)

M8 cap nuts

(2x)

M8 washers

(2x)



2. ASSEMBLY



Rear ladder (1x)	Tighten the shim plate using washers and cap nuts.
M8 washers (2x)	
M8 cap nuts (2x)	
shim (1x)	

2. ASSEMBLY



Rear ladder (1x)	Secure the ladder to the rear roof rack at the top on the right-hand side using screws, but do not tighten the screws. Ensure the ladder is positioned centrally in the upper recess.
M8x16 screws (2x)	

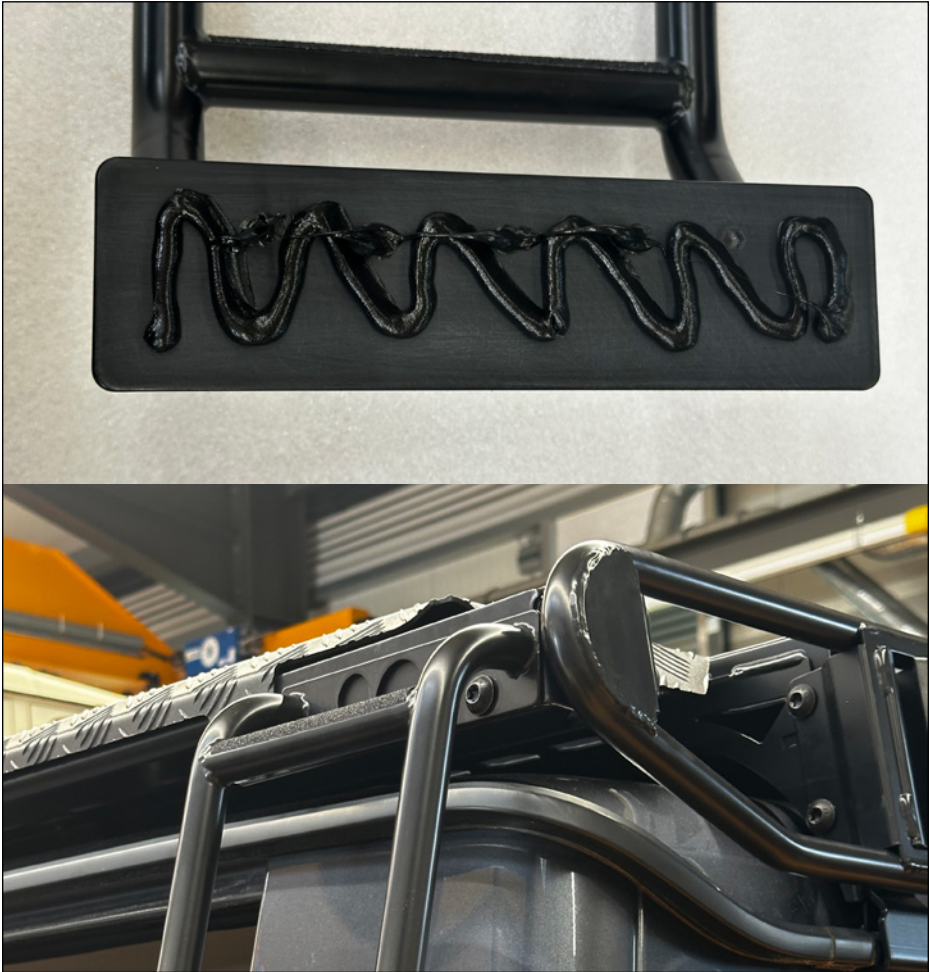
2. ASSEMBLY



Align the ladder parallel to the door gap.

While doing so, press the lower mounting bracket against the rear panel and, once the ladder is aligned, mark the position of the lower mounting bracket with adhesive tape. Roughen the surface of the washer.

2. ASSEMBLY



Apply adhesive (Würth Klebt & Haftet) to the shim. Secure the ladder again with screws. Press the shim firmly into place at the marked spot. Tighten the screws at the top.

2. ASSEMBLY



Secure the ladder with adhesive tape. Leave the adhesive to set for approx. 2-3 hours.