

INSTALLATION INSTRUCTIONS

LAST UPDATE 2026	VEHICLE TYPE G-CLASS 4X4 ²
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MADE IN GERMANY



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1. GENERAL

Thank you for purchasing a LETECH quality product. Through state-of-the-art production facilities, constant checks and regulated processes, we ensure that only flawless products leave our production.

1.1 SAFETY INSTRUCTIONS

Work on the vehicle may only be carried out by trained specialists.

Work on the vehicle electrical system may only be carried out by specialists with appropriate electrical and electronic knowledge.

Before working on the vehicle electrical system, disconnect the battery.

Use suitable hoists and tools when preparing and assembling the LETECH spare wheel holder 4x4².

In general, the safety requirements of the respective workshop or country must be observed.

2. ASSEMBLY

Threaded back plate



Rotating hinge mount

Using a drilling template, through-holes are drilled into the original door hinges. The mounting bracket for the swivel hinges is then secured using a backing plate. To fit the spare wheel mount, the existing tailgate must be replaced or modified. The original door hinges are reused and modified.

2. ASSEMBLY



console

centring plate

The bracket for the centring plate is bolted to the original mounting points.
If these mounting points are not present, the existing tailgate must be replaced or modified.

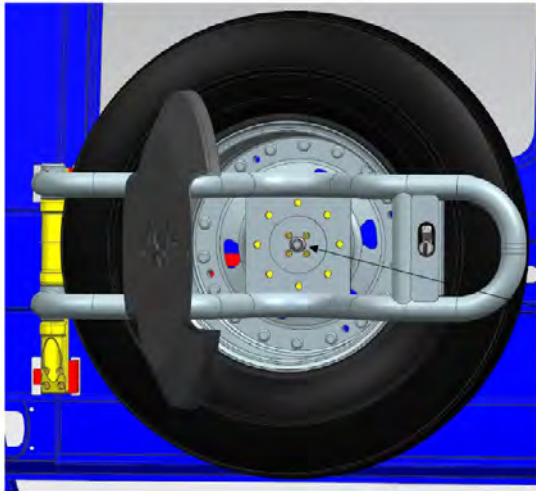
2. ASSEMBLY



Rim mount

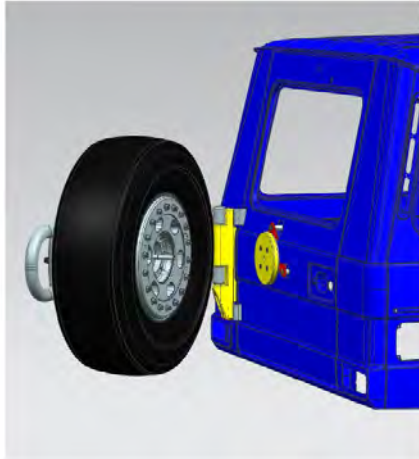
A centring pin screwed onto the cross tube ensures that the spare wheel is held securely in place. It also makes it easier to fit the central bolt.

3. REMOVING THE SPARE WHEEL



To remove the spare wheel, open the wheel cover (boot lid) and then loosen the central bolt.

3. REMOVING THE SPARE WHEEL



The spare wheel can now be swung out without opening the tailgate.
The spare wheel is now detached from the spare wheel holder by loosening the wheel bolts.